

Always do a test.
Stabilizing-At-A-Glance
Computerized Machine Embroidery

*This chart contains basic guidelines for your use in building recipes as you take into consideration all fabric, thread and stabilizer used. Make any Sulky Stabilizer (except Ultra Solvy) a "Sticky-type" by spraying it with Sulky KK 2000™ Temporary Spray Adhesive. Solvys can be spritzed with water to make them into a sticky type stabilizer. Always hoop fabric in its relaxed lie. Do not distort the weave or grain when hooping!
 * Indicates in the hoop. ** Indicates under the hoop. Use a new needle in size indicated and considering thread used.*

Fabric	Needle Size <small>(U) Universal (D) Denim (B) Ballpoint (S) Sharp (L) Leather (T) Topstitch</small>	Backing • or, one layer of Soft 'n Sheer Extra	Topping <small>(O) Original Solvy (S) Super Solvy</small>
Canvas/Denim 10 to 12 oz.	16/100 (D) (U/S)	* 1 layer of Tear-Easy or Stiffy	N/A
Chambray Cotton Shirting	12/80 14/90 (U/S)	* 2 layers of Tear-Easy or Stiffy	N/A
Corduroy	12/80 14/90 (U/S)	* Sticky+	*(O) 1 layer
Cotton/ Quilting weight	12/80 14/90 (U/S)	* Totally Stable & Tear Easy	N/A
Dress Shirt (Poly Blend)	12/80 14/90 (U/S)	* 2 layers of Tear-Easy or Stiffy	N/A
Flannel	12/80 14/90 (U/S)	* 2 layers of Tear-Easy or Stiffy	*(S) 1 layer
Fleece	12/80 14/90 (U/S)	* Sticky+	*(S) 1 layer
Golf Shirt/Pique	12/80 14/90 (B)	* 2 Soft 'n Sheer• or 1 Cut-Away +	*(S) 1 layer
Golf Shirt/Soft Knit	12/80 14/90 (B)	* 2 Soft 'n Sheer• or 1 Cut-Away +	*(S) 1 layer
Hats	14/90 (U/S)	* Sticky+	*(S) 1 layer
Leather (soft)	16/100 (D or L)	* Sticky+ with **2-3 Tear-Easy	N/A
Linen	12/80 14/90 (U/S)	* 1 layer of Tear-Easy or Stiffy	N/A
Lingerie/Silk	12/80 14/90 (U/B)	* Sticky+	N/A
Lycra	11/75 12/80 (U/B)	* 2 Soft 'n Sheer• or 1 Cut-Away +	*(S) 1 layer
Nylon Windbreaker (unlined)	11/75 12/80 (U/S)	* 2 layers of Tear-Easy with ** 1 Tear-Easy	N/A
Satin Jacket (lined)	11/75 12/80 (U/B)	* 2 layers of Tear-Easy	N/A
Satin Jacket (unlined)	11/75 12/80 (U/B)	* Stiffy w/ **2-3 Tear-Easy	N/A
Suiting	11/75 12/80 (U/S)	* 2 Soft 'n Sheer• or 1 Cut-Away +	*(S) 1 layer
Sweater Knit	12/80 14/90 (U/B)	* 2 Cut-Away+ with ** T-E/Stiffy	*(S) 1 layer
Sweatshirt Knit	12/80 14/90 (U/B)	* 2 Cut-Away+ with ** T-E/Stiffy	*(S) 1 layer
T-Shirt Knit	11/75 12/80 (U/B)	* 2 Soft 'n Sheer• with ** 1-2 T-E	*(S) 1 layer
Terry Cloth	12/80 14/90 (U/B)	* 2 layers of Tear-Easy	*(S) 1 layer
Ultra Suede	12/80 14/90 (U/B)	* Sticky+	N/A
Velvet/Velveteen	12/80 (B)	* Sticky+	*Heat-Away
Vinyl	14/90 (D or T)	* 2 layers of Paper Solvy misted with water to act as a sticky stabilizer with vinyl pressed to it.	

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